

# Painting Europe (DACE)



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The Cost Engineering knowledgebase with information on painting for Europe is based on the DACE Labour Norms as they are supplied on the DACE Labour Norms CD. However, where DACE only supplies the labour norms, Cost Engineering has added price information as well as other details to the knowledgebase. This means that the knowledgebase Painting Europe now gives you all the data you need for the execution of any paintwork. From hand cleaning to fully protecting your piping up to 450°C, the knowledgebase Painting Europe holds all the information you need to estimate your projects quickly and accurately.

All facets of painting work are covered by this knowledgebase. From the cost of an actual unit to the labour hours involved. Or from prefabrication painting, field painting and surface preparation to supplying, all projects you are looking for can be covered easily from the information available from this knowledgebase.

“Data to draw on for your estimates”

Level ID	Description	Unit	Cost	Labour hours	Rental hours	Labour description	Labour rate	
Unit-Rates	Painting, >+200 up to +450 °C, CS, Pipe, D= 34" / DN 850	m	44,64	0,51	0,00			
Unit-Rates	Painting, -20 up to +120 °C, SS, Pipe, D= 16" / DN 400	m	18,37	0,17	0,00			
Unit-Rates	Painting, >+120 up to +200 °C, CS, Pipe, D= 10" / DN 250	m	14,06	0,12	0,00			
Level ID	Referential ID	Description	Unit	Quantity	Cost	Cost category	Discipline	Labour
Details	DCC710200C3ADA1	Painting, >+120 up to +200 °C, CS, Field	m <sup>2</sup>	0,90	3,21	Install	Painting	
Details	DCC710200C3ADA2	Painting, >+120 up to +200 °C, CS, Prefab	m <sup>2</sup>	0,90	3,59	Prefabrication	Painting	
Details	DCC710200C3ADA3	Painting, >+120 up to +200 °C, CS, Material	m <sup>2</sup>	0,90	8,81	Material	Painting	
Unit-Rates	Painting, >+200 up to +450 °C, SS, Pipe, D= 20" / DN 500	m	13,61	0,21	0,00			
Unit-Rates	Painting, -20 up to +120 °C, CS, Pipe, D= 2 1/2" / DN 65	m	6,08	0,05	0,00			
Unit-Rates	Painting, -20 up to +120 °C, CS, Pipe, D= 34" / DN 850	m	57,59	0,51	0,00			
Unit-Rates	Painting, -20 up to +120 °C, SS, Pipe, D= 3/4" / DN 20	m	2,29	0,02	0,00			



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## Knowledgebase Specifications

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#### Painting:

##### Activities:

- Prefabrication
- Field installation
- Surface Preparation
  - St2 - St3
  - SA1 - SA3
- Painting
- Supply

##### Components:

- Pipes
- Fittings
- Flanges
- Valves
- Welds

##### Sizes:

- ½" - 48"

##### Systems:

- Specification 20 up to +120 °C
- Specification +120 up to +200 °C
- Specification +200 up to +450 °C

##### Materials:

- Carbon Steel
- Stainless Steel

##### Labour rates:

- Painter
- Grit Blaster



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[www.CostEngineering.eu](http://www.CostEngineering.eu)  
[Sales@CostEngineering.eu](mailto:Sales@CostEngineering.eu)